Battery Recycling Basics

WeRecycle Batteries com

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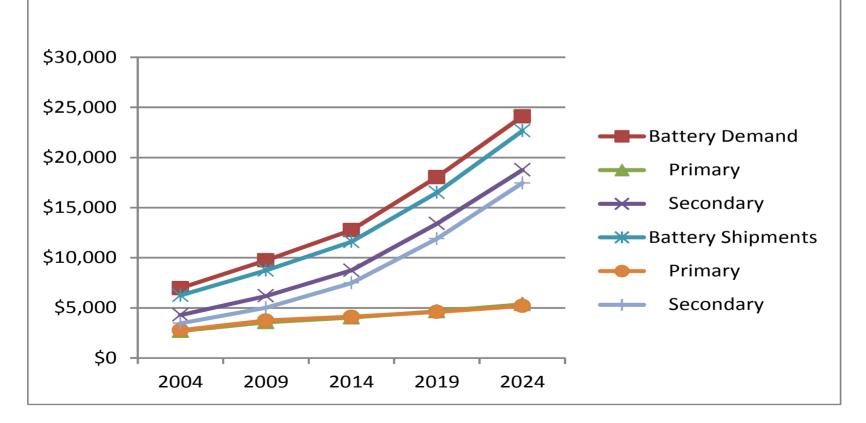
Battery Recycling

- Reduce, Recycle, Reuse
- US Market Demand & Supply
- Battery Types
- Non-Rechargeable (Primary)
- Rechargeable (Secondary) Batteries
- Regulatory Frame Work
- Who Pays who for Battery Recycling
- Future Outlook: Battery Waste Avalanche?

Battery Market Growth Makes Battery Waste

US Battery Demand and Supply 2004-2024

(Source: Freedonia)



Market Segments by Type

- Portable Battery Market
 - Laptops, cameras, cell phones, computers, remotes
- Industrial/High Energy Storage
 - Some are dangerous shock/fire hazards if not handled correctly
 - Forklifts, Standby power for data center, and Telecom
- ©Electric Vehicle

Regulatory

- Hazmat Transport classifications
- **US Domestic DOT exemptions**
- UN Basel/OECD export requirements
- **US** "Universal Waste"
- Speculative accumulation
- Superfund Liability

Volume Battery Waste

- ② 2.5M tons of Lead-Acid (2012)
- 10M lbs of Rechargeable Call2Recycle (2012)

Battery Types – Who's on 1st?

- Non-Rechargeable (A.K.A Primary batteries—used once (1st time only)
 - Alkaline

Lithium



Lithium non-rechargeable batteries



A barrel of Alkaline Batteries

Battery Types – Who's on 2nd

- Rechargeable batteries are known Secondary batteries.
 - Lead-Acid
 - Lithium-Ion
 - Nickel-Cadmium (Ni-CD)
 - Dry Cells
 - Wet Cells
 - Nickel-Metal Hydride

Lead-Acids

- 98% Recycle Rate recycling pays handler
- Forklift, industrial, car, and truck, solar, wind
- Emergency backup power for computers
- WET Spillable vs "Non-Spillable"
- Unique US Hazmat regulations.

Forklift Lead-Acid



Gel Cell Lead-Acid

Lithium-Ion

- The 5 Major recipes
- 20% cobalt?
- ©Lithium sources
 - ②African miner salt or flour?
 - © Commercial sources
 - Chilean desert
 - ②10 lbs Lithium per Tesla





Nickel based

- Ni-MH Rare Earth recovery
- **Ni-CD**
 - **Wet**
 - **Dry**
- ©Greater than 9 Insulating is fine

Alkaline

- Some recovery for new
- ©Car "powered" by Alkaline battery
- New problem
 - ©Lead-Alkaline (9V picture from volt meter).
 - Neither PB or Alkaline processors can handle them.
- ©1 Billion batteries per year
- 10 AA batteries = 1 lb of waste

Where's the Money

- **Income earners**
 - Lead-Acid
 - **Ni-MH**
 - ©Li-Ion Reuse (Portable) limited
 - ②Li-Ion Cobalt Recovery (much less)

Vermont – Producer Responsibility

- ©Call2Recycle
- State level tackling the problem no Federal
- **"Free-Riders"**

Must pay

- Alkaline
- Lithium Non-Rechargeable
 - This is NOT li-lon
 - Picture of a Tadiran
- Ni-CD
 - Dry cells
 - Wet Cells

Future Outlook: Avalanche of Batteries?

- Battery processing plants take years to build, because the regulatory approvals and capital investments.
- Rechargeable renewable energy storage market
 - 100MW of small Lithium Ion batteries cells could require over 6 miles of 53' trailers stacked end to end.
 - Forecasts are in 10s then 100s of GW/year of energy battery storage (70%+ Li-lon).